





trench convectors

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Type review

Aquilo FMK (no fan)

2 connections

height [mm]: 90, 110, 140

width [mm]: 180, 260, 290, 340, 420 overall length [mm]: 1000, 1100, 1200, 1300,

> 1400, 1500, 1700, 1900, 2100, 2300, 2500, 2700, 2900, 3100, 3300, 3500



types

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Aquilo F1T (fan version)

2 connections

height [mm]: 90.140 width [mm]: 260, 290, 340 overall length [mm]: 1000, 1100, 1200, 1300,

1400, 1500, 1700, 1900, 2100, 2300, 2500, 2700, 2900, 3100, 3300, 3500















Aquilo F1P (reinforced fan version)

2 connections

height [mm]: 90 width [mm]: 180, 260

overall length [mm]: 1000, 1250, 1500, 1750,

2000, 2250, 2500, 2750,

3000







Aquilo F2C (heating or cooling)

2 connections

height [mm]: 110 width [mm]: 240

overall length [mm]: 600, 1000, 1400, 1800



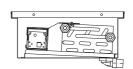


Aquilo F4C (heating and cooling)

2 connections - heating system 2 connections - cooling system

height [mm]: 140 340 width [mm]:

overall length [mm]: 1250, 2000, 2750



AQUILO FMK (NO FAN)

Trench convectors Aquilo FMK are especially designed for the in-floor mounting. The heating element is a copper-aluminum heat exchanger, painted black, mounted inside a double-side galvanized steel duct, also painted black from the inside. From the top the convector is protected with a crosswise or lengthwise masking grille made of any material available in the Manufacturer's offer, to be ordered separately. The exchanger's connection to the heating system is executed with two stub pipes with a G 1/2" internal thread.

technical specification

• Width: 180, 260, 290, 340, 420 mm • Length: from 1000 up to 3500 mm

• Height : 90, 110, 140 mm

• Exchanger structure : aluminum finned copper pipes

• Duct structure : as standard double-side galvanized steel sheet, black RAL 9005 dry powder-coated from the

option: stainless steel

• Grille material: wood (oak, beech)

duralumin in colours of choice: natural, light brown, dark brown or black

stainless steel

2 x G ½" – internal thread • Connections :

10 bar • Operating pressure : 110 °C • Max. temperature : 13 bar • Test pressure :



• Exchanger accessories :

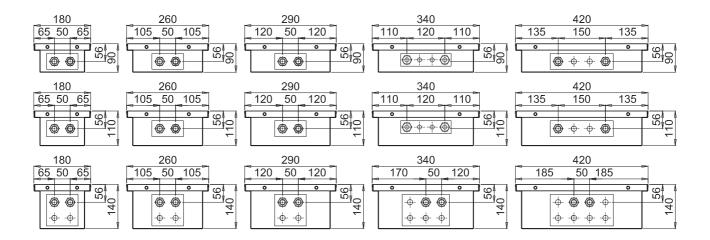
manual air vent, 2 exchanger side covers, a 10 cm long stainless steel flexible connectors kit with a G ½" thread

• Duct accessories :

leveling bolts M8x30 mm with internal hexagon (for the duct length up to 2.5 m - 4 pcs., over 2.5 m - 6 pcs.), 4 surface mounting elements with duct fixing screws, breakable pass for the hydronic heating system connection + 2 rubber passes for domestic electric circuit connection, steel metal sheet cover masking the exchanger connectors, protecting the exchanger and duct against damage or smudging during mounting, as well as protecting the duct against distortion during covering with concrete

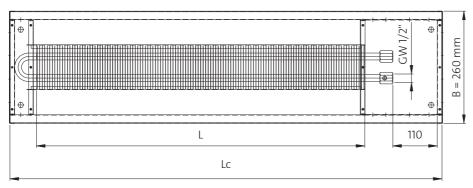
(no fan)

side views



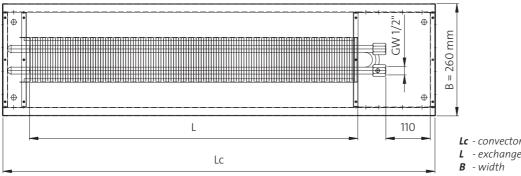
top view - examples

For the heights 90 and 110 mm



L = Lc - 240 mm

For the height 140 mm

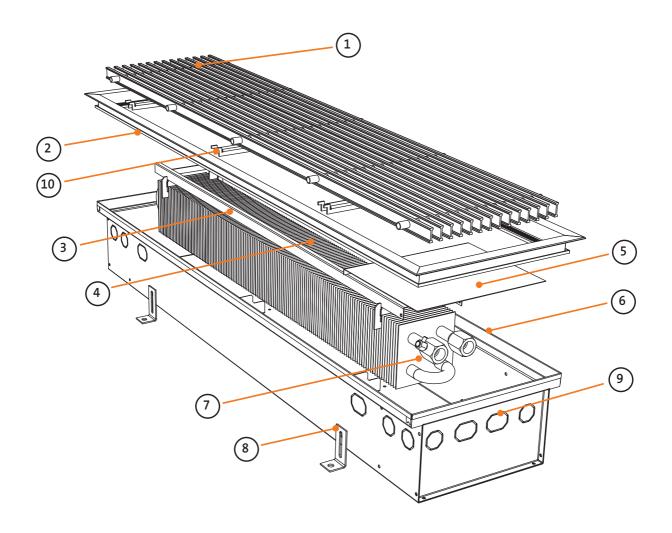


L = Lc - 240 mm

Lc - convector's overall length

L - exchanger's length

(no fan)



 Roll-up crosswise grille (beech or oiled oak, raw or varnished, duralumin, stainless steel), or lengthwise grille (duralumin, stainless steel).

Note: lengthwise grilles as shown in the picture require additional reinforced crossbars

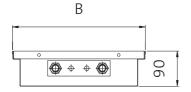
- 2 Option: L, Z or U-type finishing frame (only for PML, PMZ and PMU grilles). Not applicable for PMO grilles.
 - **Note**: Z-type frame is shown in the picture.
- 3 Convection metal sheet (for the increased heat efficiency and the safety of use).
- 4 Heat exchanger (copper pipes, aluminum fins, overall coated with black varnish).
- 5 Metal sheet cover masking the connection to the domestic hydronic heating system.
- 6 Convector's duct (double-side galvanized, varnished metal sheet).
- 7 Air vent.
- 8 Surface mounting elements.
- 9 Passes for the hydronic heating system connection (breakable).
- 10 Mounting reinforced crossbars (only for lengthwise grilles)

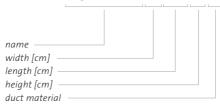
weight and water capacity

width - B	[mm]		180			260			290			340			420	
height	[mm]	90	110	140	90	110	140	90	110	140	90	110	140	90	110	140
weight	[kg/m]	5.9	6.1	7.8	6.4	6.7	8.4	6.9	7.1	8.8	8.0	8.3	10.8	9.9	10.2	14.1
water capacity	[l/m]	0.3	0.3	0.7	0.3	0.3	0.7	0.3	0.3	0.7	0.4	0.4	1.0	0.7	0.7	1.4

(no fan) - height 90 mm

RADIATOR DESCRIPTION - AN EXAMPLE : AQUILO FMK 26 150 09 01





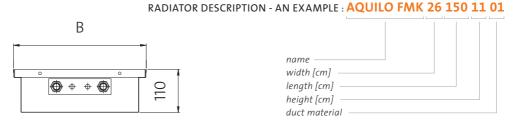


Lc overall length	parameters	B - width [mm]							
[mm]	t _z / t _p / t _i [°C]	180	260	290	340	420			
1000	75/65/20	173	226	232	299	376			
	70/55/20	137	178	183	236	297			
	55/45/20	84	110	113	145	183			
1100	75/65/20 70/55/20	196 155	256 202	263 207	338 267	426 336			
	55/45/20	95	124	127	164	207			
1200	75/65/20	219	285	293	378	476			
	70/55/20	173	225	231	298	375			
	55/45/20	106	138	142	183	231			
1300	75/65/20	242	315	324	417	525			
	70/55/20 55/45/20	191 117	248 153	255 157	329 202	414 255			
1400	75/65/20	264	345	354	456	575			
1400	70/55/20	209	272	279	360	453			
	55/45/20	128	167	172	221	279			
1500	75/65/20	287	374	385	496	624			
	70/55/20	227 139	295 182	303 187	391 240	492 303			
	55/45/20								
1700	75/65/20 70/55/20	333 262	434 342	446 351	574 453	723 570			
	55/45/20	161	210	216	279	351			
1900	75/65/20	378	493	507	653	822			
2500	70/55/20	298	389	400	515	648			
	55/45/20	184	239	246	317	399			
2100	75/65/20	424	553	568	732	921			
	70/55/20 55/45/20	334 206	436 268	448 275	577 355	727 447			
2300	75/65/20	470	612	629	810	1020			
2500	70/55/20	370	483	496	639	805			
	55/45/20	228	297	305	393	495			
2500	75/65/20	515	672	690	889	1120			
	70/55/20 55/45/20	406 250	530 326	544 335	701 431	883 543			
2700		561	731	751	968				
2700	75/65/20 70/55/20	442	576	592	763	1219 961			
	55/45/20	272	355	364	469	591			
2900	75/65/20	606	790	812	1046	1318			
	70/55/20	478	623	640	825	1039			
	55/45/20	294	383	394	508	639			
3100	75/65/20 70/55/20	652 514	850 670	873 688	1125 887	1417 1117			
	55/45/20	316	412	423	546	111 <i>7</i> 687			
3300	75/65/20	698	909	934	1204	1516			
3300	70/55/20	550	717	737	949	1195			
	55/45/20	338	441	453	584	735			
3500	75/65/20	743	969	995	1282	1615			
	70/55/20 55/45/20	586 360	764 470	785 483	1011 622	1273 783			
	33/43/20	300	4/0	403	UZZ	/03			

Convectors' heat output [W] in accordance with PN-EN 442 standard for parameters 75/65/20°C, 70/55/20°C and 55/45/20°C.

(no fan) - height 110 mm

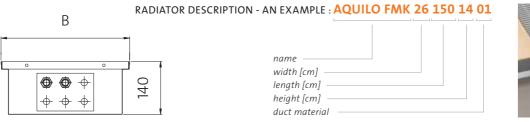




Lc overall length	parameters			B - width [mm]		
[mm]	$t_z/t_p/t_i$ [°C]	180	260	290	340	420
1000	75/65/20	199	266	296	353	432
	70/55/20	157	210	233	278	341
	55/45/20	97	129	144	171	210
1100	75/65/20	225	301	335	399	489
	70/55/20	178	238	264	315	386
	55/45/20	109	146	162	194	237
1200	75/65/20	251	336	374	446	546
	70/55/20	198	265	295	352	431
	55/45/20	122	163	181	216	265
1300	75/65/20	278	371	413	492	603
	70/55/20	219	293	326	388	476
	55/45/20	135	180	200	239	293
1400	75/65/20	304	406	452	539	660
	70/55/20	240	320	356	425	521
	55/45/20	147	197	219	261	320
1500	75/65/20 70/55/20 55/45/20	330 260 160	441 348 214	491 387 238	585 461 284	717 565 348
1700	75/65/20 70/55/20 55/45/20	382 301 185	512 403 248	569 448 276	678 535 329	831 655 403
1900	75/65/20	435	582	647	771	945
	70/55/20	343	459	510	608	745
	55/45/20	211	282	314	374	458
2100	75/65/20	487	652	724	864	1058
	70/55/20	384	514	571	681	835
	55/45/20	236	316	351	419	513
2300	75/65/20	539	722	802	957	1172
	70/55/20	425	569	633	754	924
	55/45/20	262	350	389	464	569
2500	75/65/20	592	792	880	1049	1286
	70/55/20	467	624	694	828	1014
	55/45/20	287	384	427	509	624
2700	75/65/20	644	862	958	1142	1400
	70/55/20	508	680	756	901	1104
	55/45/20	312	418	465	554	679
2900	75/65/20	697	932	1036	1235	1514
	70/55/20	549	735	817	974	1194
	55/45/20	338	452	502	599	734
3100	75/65/20 70/55/20 55/45/20	749 591 363	1002 790 486	1114 878 540	1328 1047 644	1628 1283 789
3300	75/65/20	801	1072	1192	1421	1741
	70/55/20	632	845	940	1120	1373
	55/45/20	389	520	578	689	845
3500	75/65/20 70/55/20 55/45/20	854 673 414	1142 901 554	1270 1001 616	1514 1194 734	1855 1463 900

Convectors' heat output [W] in accordance with PN-EN 442 standard for parameters 75/65/20°C, 70/55/20°C and 55/45/20°C.

(no fan) - height 140 mm





Lc overall length	parameters			B - width [mm]		
[mm]	$t_z/t_p/t_i$ [°C]	180	260	290	340	420
1000	75/65/20 70/55/20 55/45/20	219 173 106	328 259 159	361 285 175	457 360 221	537 423 260
1100	75/65/20 70/55/20 55/45/20	248 195 120	371 293 180	408 322 198	517 407 251	607 479 295
1200	75/65/20 70/55/20 55/45/20	277 218 134	414 327 201	456 360 221	577 455 280	678 535 329
1300	75/65/20 70/55/20 55/45/20	305 241 148	458 361 222	503 397 244	637 502 309	749 590 363
1400	75/65/20 70/55/20 55/45/20	334 264 162	501 395 243	551 434 267	697 550 338	819 646 397
1500	75/65/20 70/55/20 55/45/20	363 286 176	544 429 264	598 472 290	757 597 367	890 702 432
1700	75/65/20 70/55/20 55/45/20	421 332 204	630 497 306	693 547 336	877 692 425	1031 813 500
1900	75/65/20 70/55/20 55/45/20	478 377 232	717 565 348	788 622 382	997 787 484	1172 924 569
2100	75/65/20 70/55/20 55/45/20	536 423 260	803 633 389	883 697 428	1118 881 542	1313 1036 637
2300	75/65/20 70/55/20 55/45/20	594 468 288	889 701 431	978 771 474	1238 976 600	1455 1147 706
2500	75/65/20 70/55/20 55/45/20	651 514 316	976 769 473	1073 846 521	1358 1071 659	1596 1258 774
2700	75/65/20 70/55/20 55/45/20	709 559 344	1062 837 515	1168 921 567	1478 1166 717	1737 1370 843
2900	75/65/20 70/55/20 55/45/20	767 604 372	1148 906 557	1263 996 613	1598 1260 775	1878 1481 911
3100	75/65/20 70/55/20 55/45/20	824 650 400	1235 974 599	1358 1071 659	1719 1355 833	2020 1593 980
3300	75/65/20 70/55/20 55/45/20	882 695 428	1321 1042 641	1453 1146 705	1839 1450 892	2161 1704 1048
3500	75/65/20 70/55/20 55/45/20	939 741 456	1407 1110 683	1548 1221 751	1959 1545 950	2302 1815 1116

Convectors' heat output [W] in accordance with PN-EN 442 standard for parameters 75/65/20°C, 70/55/20°C and 55/45/20°C.

AQUILO F1T (FAN VERSION)

Trench convectors Aquilo F1T are especially designed for the in-floor mounting. The heating element is a copper-aluminum heat exchanger, painted black, mounted inside a double-side galvanized steel duct, also painted black from the inside. Aquilo F1T convectors are additionally equipped with noiseless centrifugal fans mounted inside the duct, by the exchanger, whose number depends on the exchanger's length, providing the enforced air circulation and – with it – adequately higher heat output of the convector. The fans are driven with 12 V motors. From the top the convector is protected with a crosswise masking grille made of any material available in the Manufacturer's offer, to be ordered separately. The exchanger's connection to the heating system is executed with two stub pipes with a G ½" internal thread. Obligatory electrical accessories, to be ordered separately, constitute a properly selected transformer (for surface or flush mounting), as well as a surface-mounted thermostat for the fan's rotation regulation.

technical specification

• Width: 260, 290, 340 mm

• Length: from 1000 up to 3500 mm

• Height : 90, 140 mm

• Exchanger structure : aluminum finned copper pipes

• Duct structure : as standard double-side galvanized steel sheet, black RAL 9005 dry powder-coated from the inside

option: stainless steel

• Grille material : wood (oak, beech)

duralumin in colours of choice: natural, light brown, dark brown or black

stainless steel

• Connections : 2 x G ½" – internal thread

Operating pressure: 10 bar
 Max. temperature: 110 °C
 Test pressure: 13 bar



- Exchanger accessories : manual air vent, a 10 cm long stainless steel flexible connectors kit with a G ½" thread
- Duct accessories :

leveling bolts M8x30 mm with internal hexagon (for the duct length up to $2.5 \, m-4 \, pcs.$, over $2.5 \, m-6 \, pcs.$), 4 surface mounting elements with duct fixing screws, breakable pass for the hydronic heating system connection + 2 rubber passes for domestic electric circuit connection, steel metal sheet cover masking the exchanger connectors, chipboard protecting the exchanger and duct against damage or smudging during mounting, as well as protecting the duct against distortion during covering with concrete

- Standard electrical accessories:
 1 or 2 modules with centrifugal fans driven with 12 V/50 Hz motors (the number of the fans in a single module depends on the convector's length). Every single module incorporates one
- motor

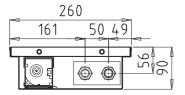
• Obligatory additional electrical accessories : PAT transformer (~230/12 V) appropriate to the convector's - or the group of convectors — size, depending on the number of connected motors, together with a manual switch, or a room thermostat with a manual or automatic rotation switch, to regulate the convector's heat output via a three-level setting of the fan's rotation (the remote-controlled thermostat available)

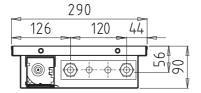
NOTE:

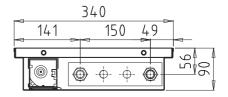
It is strictly forbidden to power the F1T convector directly from the $^{\sim}230$ V electric circuit. The application of an adequate PAT transformer is a must.

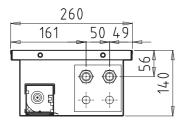
(fan version)

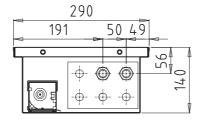
side views

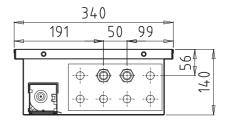






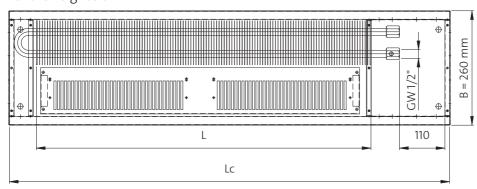






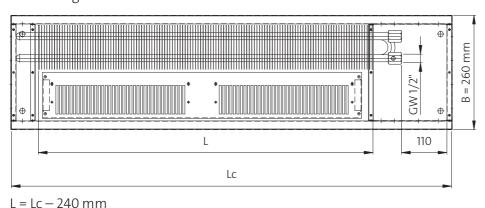
top view - examples

For the height 90 mm



L = Lc - 240 mm

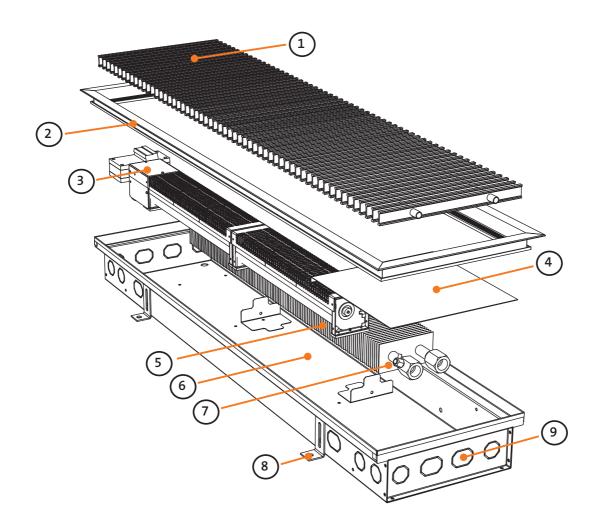
For the height 140 mm



Lc - convector's overall length

L - exchanger's lengthB - width

(fan version)



- 1 Roll-up crosswise grille (beech or oiled oak, raw or varnished, duralumin, stainless steel).
- 2 Option: L, Z or U-type finishing frame (only for PML, PMZ and PMU grilles). Not applicable for PMO grilles.

Note: Z-type frame is shown in the picture.

- 3 Centrifugal fans' module, driven with a 12 V motor.
- 4 Metal sheet cover masking the connection to the domestic hydronic heating system.
- 5 Heat exchanger (copper pipes, aluminum fins, overall coated with black varnish).
- 6 Convector's duct (double-side galvanized, varnished metal sheet).
- 7 Air vent.
- 8 Surface mounting elements.
- 9 Passes for the hydronic heating system connection (breakable).

weight and water capacity

width - B	[mm]	260		290		340	
height	[mm]	90	140	90	140	90	140
weight	[kg/m]	7.8	9.7	8.7	11.2	10.1	13.9
water capacity	[l/m]	0.3	0.7	0.4	1.0	0.7	1.4

electric power

overall length Lc	[mm]	1000 - 1900	2000 - 3500
number of motors	[-]	1	2
electric power	[W]	11	22

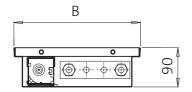
sound intensity Lp(A), as measured in the distance 1 m from the convector

overall length Lc	[mm]	1000 - 1400	1500 - 1900	2000 - 2250	2300 - 2700	2750 - 3500
number of fans	[-]	2	3	4	5	6
fan's 3rd rotation setting	dB(A)	28.2	29.0	29.7	30.3	30.9
fan's 2 nd rotation setting	dB(A)	26.6	27.4	28.1	28.7	29.3
fan's 1st rotation setting	dB(A)	18.1	18.9	19.6	20.2	20.8

(fan version) - height 90 mm

Note: do not use the lengthwise grilles with the F1T convectors!

RADIATOR DESCRIPTION - AN EXAMPLE : AQUILO F1T 26 150 09 01







Lc overall length	parameters		B - width [mm]		number	trans- former's	electric output
[mm]	t _z / t _p / t _i [°C]	260	290	340	of motors	type	[W]
1000	75/65/20 70/55/20 55/45/20	837 700 486	1089 911 633	1275 1067 741	1		11
1100	75/65/20 70/55/20 55/45/20	947 793 550	1233 1031 716	1443 1208 839	1		11
1200	75/65/20 70/55/20 55/45/20	1112 931 646	1376 1151 800	1695 1419 985	1		11
1300	75/65/20 70/55/20 55/45/20	1167 977 679	1519 1271 883	1779 1489 1034	1		11
1400	75/65/20 70/55/20 55/45/20	1223 1023 711	1591 1331 925	1863 1559 1083	1		11
1500	75/65/20 70/55/20 55/45/20	1388 1161 807	1806 1511 1050	2114 1769 1229	1		11
1700	75/65/20 70/55/20 55/45/20	1608 1346 935	2093 1751 1216	2450 2050 1424	1		11
1900	75/65/20 70/55/20 55/45/20	1718 1438 999	2236 1871 1299	2618 2191 1521	1		11
2100	75/65/20 70/55/20 55/45/20	2049 1714 1191	2666 2231 1549	3121 2612 1814	2	PAT-01	22
2300	75/65/20 70/55/20 55/45/20	2159 1806 1255	2809 2351 1633	3289 2752 1912	2		22
2500	75/65/20 70/55/20 55/45/20	2489 2083 1447	3239 2710 1882	3793 3174 2204	2		22
2700	75/65/20 70/55/20 55/45/20	2709 2267 1575	3526 2950 2049	4128 3455 2399	2		22
2900	75/65/20 70/55/20 55/45/20	2820 2359 1639	3669 3070 2132	4296 3595 2497	2		22
3100	75/65/20 70/55/20 55/45/20	3040 2544 1767	3956 3310 2299	4632 3876 2692	2		22
3300	75/65/20 70/55/20 55/45/20	3260 2728 1895	4242 3550 2466	4967 4157 2887	2		22
3500	75/65/20 70/55/20 55/45/20	3480 2912 2023	4529 3790 2632	5303 4438 3082	2		22

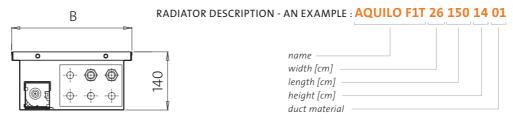
Convectors' heat output [W] in accordance with PN-EN 442 standard for parameters 75/65/20°C, 70/55/20°C, and 55/45/20°C, listed for the fan's 2^{nd} rotation setting. For the 1^{nt} setting, the heat output [W] will be reduced with 24%, and for the 3^{nd} setting – increased with 26% compared to the values given in the table above.



(fan version) - height 140 mm

Note: do not use the lengthwise grilles with the F1T convectors!





Lc overall length	parameters		B - width [mm]		number	trans- former's	electric output
[mm]	t _z / t _p / t _i [°C]	260	290	340	of motors	type	[W]
1000	75/65/20 70/55/20 55/45/20	1225 1025 712	1604 1342 932	1815 1519 1055	1		11
1100	75/65/20 70/55/20 55/45/20	1386 1160 805	1815 1519 1055	2054 1719 1194	1		11
1200	75/65/20 70/55/20 55/45/20	1627 1362 946	2131 1784 1239	2413 2019 1402	1		11
1300	75/65/20 70/55/20 55/45/20	1708 1429 993	2237 1872 1300	2532 2119 1472	1		11
1400	75/65/20 70/55/20 55/45/20	1789 1497 1039	2343 1960 1362	2651 2219 1541	1		11
1500	75/65/20 70/55/20 55/45/20	2030 1699 1180	2659 2225 1546	3010 2518 1749	1		11
1700	75/65/20 70/55/20 55/45/20	2352 1969 1367	3082 2579 1791	3487 2918 2027	1		11
1900	75/65/20 70/55/20 55/45/20	2514 2103 1461	3293 2755 1914	3726 3118 2166	1		11
2100	75/65/20 70/55/20 55/45/20	2997 2508 1742	3926 3285 2282	4443 3718 2582	2	PAT-01	22
2300	75/65/20 70/55/20 55/45/20	3158 2643 1835	4137 3462 2404	4682 3918 2721	2		22
2500	75/65/20 70/55/20 55/45/20	3642 3047 2116	4770 3992 2772	5398 4517 3137	2		22
2700	75/65/20 70/55/20 55/45/20	3964 3317 2304	5192 4345 3018	5876 4917 3415	2		22
2900	75/65/20 70/55/20 55/45/20	4125 3452 2397	5403 4521 3140	6115 5117 3554	2		22
3100	75/65/20 70/55/20 55/45/20	4447 3721 2585	5825 4875 3386	6593 5517 3831	2		22
3300	75/65/20 70/55/20 55/45/20	4769 3991 2772	6247 5228 3631	7070 5916 4109	2		22
3500	75/65/20 70/55/20 55/45/20	5092 4261 2959	6670 5581 3876	7548 6316 4387	2		22

Convectors' heat output [W] in accordance with PN-EN 442 standard for parameters 75/65/20°C, 70/55/20°C and 55/45/20°C, listed for the fan's 2nd rotation setting. For the 1^{nt} setting, the heat output [W] will be reduced with 24%, and for the 3nd setting – increased with 26% compared to the values given in the table above.

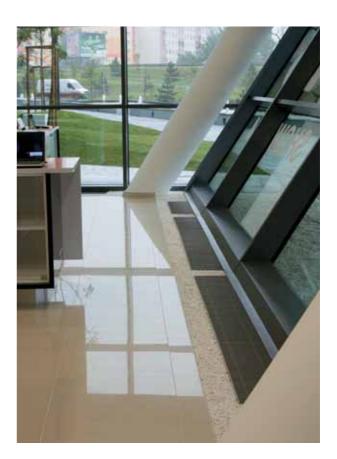
(fan version)

example of the built-in convector with the aluminum PMO grille



examples of execution





AQUILO F1P (REINFORCED FAN VERSION)

Trench convectors Aquilo F1P are especially designed for the in-floor mounting. The heating element is a copper-aluminum heat exchanger, painted black, mounted inside a double-side galvanized steel duct, also painted black from the inside. Aquilo F1P convectors are additionally equipped with noiseless centrifugal fans mounted inside the duct, by the exchanger, whose number depends on the exchanger's length, providing the enforced air circulation and – with it – adequately higher heat output of the convector. The fans are driven with 12 V motors. From the top the convector is protected with a crosswise masking grille made of any material available in the Manufacturer's offer, to be ordered separately. The exchanger's connection to the heating system is executed with two stub pipes with a G ½" internal thread. Obligatory electrical accessories, to be ordered separately, constitute a properly selected transformer (for surface or flush mounting), as well as a surface-mounted thermostat for the fan's rotation regulation.

technical specification

• Width: 180, 260 mm

• Length: from 1000 up to 3000 mm

• Height: 90 mm

• Exchanger structure : aluminum finned copper pipes

• Duct structure : as standard double-side galvanized steel sheet, black RAL 9005 dry powder-coated from the

inside

option: stainless steel

• Grille material : wood (oak, beech)

duralumin in colours of choice: natural, light brown, dark brown or black

stainless steel

• Connections : 2 x G ½" – internal thread

Operating pressure: 10 bar
Max. temperature: 110 °C
Test pressure: 13 bar



• Exchanger accessories :

manual air vent, a 10 cm long stainless steel flexible connectors kit with a G ½" thread

• Duct accessories :

leveling bolts M8x30 mm with internal hexagon (for the duct length up to 2.5 m – 4 pcs., over 2.5 m – 6 pcs.), 4 surface mounting elements with duct fixing screws, breakable pass for the hydronic heating system connection + 2 rubber passes for domestic electric circuit connection, steel metal sheet cover masking the exchanger connectors, chipboard protecting the exchanger and duct against damage or smudging during mounting, as well as protecting the duct against distortion during covering with concrete

• Standard electrical accessories :

1 or 2 modules with centrifugal fans driven with 12 V/50 Hz motors (the number of the fans in a single module depends on the convector's length). Every single module incorporates one motor

• Obligatory additional electrical accessories :

PAT transformer (~230/12 V) appropriate to the convector's or the group of convectors – size, depending on the number of connected motors, together with a manual switch, or a room thermostat with a manual or automatic rotation switch, to regulate the convector's heat output via a three-level setting of the fan's rotation (the remote-controlled thermostat available)

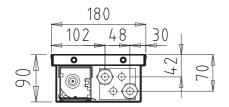
NOTE:

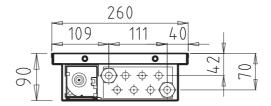
It is strictly forbidden to power the F1P convector directly from the $^{\sim}230$ V electric circuit. The application of an adequate PAT transformer is a must.

AQUILO F1P

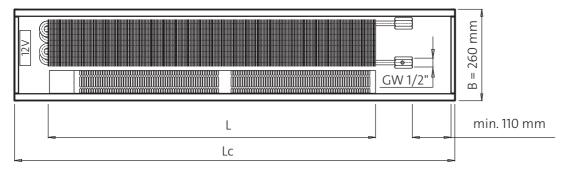
(reinforced fan version)

side views





top view - an example



L = Lc - 320 mm

Lc - convector's overall length

L - exchanger's length

B - width

weight and water capacity

width - B	[mm]	180	260				
height	[mm]	90					
weight	[kg/m]	7.2	9.0				
water capacity	[l/m]	0.4	0.7				

electric power

overall length Lc	[mm]	1000 - 1900	2000 - 3500
number of motors	[-]	1	2
electric power	[W]	11	22

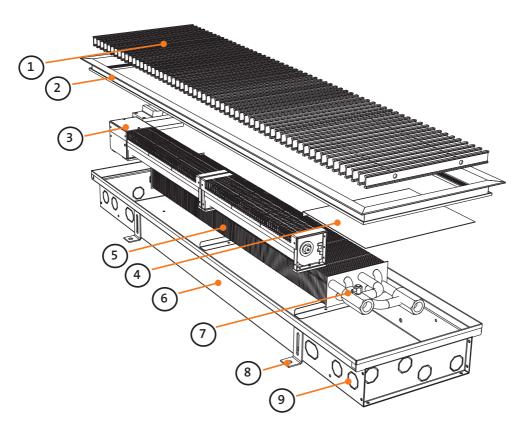
sound intensity Lp(A), as measured in the distance 1 m from the convector

overall length Lc	[mm]	1000 - 1400	1500 - 1900	2000 - 2250	2300 - 2700	2750 - 3500
number of fans	[-]	2	3	4	5	6
fan's 3rd rotation setting	dB(A)	28.2	29.0	29.7	30.3	30.9
fan's 2 nd rotation setting	dB(A)	26.6	27.4	28.1	28.7	29.3
fan's 1st rotation setting	dB(A)	18.1	18.9	19.6	20.2	20.8

(reinforced fan version)

example of the built-in convector with the aluminum PMO grille





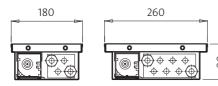
- 1 Roll-up crosswise grille (beech or oiled oak, raw or varnished, duralumin, stainless steel).
- 2 Option: L, Z or U-type finishing frame (only for PML, PMZ and PMU grilles). Not applicable for PMO grilles.
 - **Note**: Z-type frame is shown in the picture.
- 3 Centrifugal fans' module, driven with a 12 V motor.
- 4 Metal sheet cover masking the connection to the domestic hydronic heating system.
- 5 Heat exchanger (copper pipes, aluminum fins, overall coated with black varnish).
- 6 Convector's duct (double-side galvanized, varnished metal sheet).
- 7 Air vent.
- 8 Surface mounting elements.
- 9 Passes for the hydronic heating system connection (breakable).

AQUILO F1P

(reinforced fan version) height 90 mm

Note: do not use the lengthwise grilles with the F1P convectors!

RADIATOR DESCRIPTION - AN EXAMPLE : AQUILO F1P 26 150 09 01







overall length	parameters		[mm]	number of	transform-	electric	
[mm]	t _z /t _p /t _i [°C] 180		260	motors	er's type	power [W]	
1000	75/65/20	823	1205				
	70/55/20	688	1008	1		11	
	55/45/20	478	700				
1250	75/65/20	1125	1648				
	70/55/20	942	1379	1		11	
	55/45/20	654	958				
1500	75/65/20	1428	2091				
	70/55/20	1195	1750	1		11	
	55/45/20	830	1215				
1750	75/65/20	1730	2534				
	70/55/20	1448	2121	1		11	
	55/45/20	1006	1473				
2000	75/65/20	2033	2977				
	70/55/20	1701	2491	2	PAT-01	22	
	55/45/20	1181	1730				
2250	75/65/20	2335	3420				
	70/55/20	1954	2862	2		22	
	55/45/20	1357	1988				
2500	75/65/20	2638	3863				
	70/55/20	2207	3233	2		22	
	55/45/20	1533	2245				
2750	75/65/20	2940	4306				
	70/55/20	2460	3603	2		22	
	55/45/20	1709	2503				
3000	75/65/20	3243	4749				
	70/55/20	2713	3974	2		22	
	55/45/20	1885	2760	_			

Convectors' heat output [W] in accordance with PN-EN 442 standard for parameters 75/65/20°C, 70/55/20°C and 55/45/20°C, listed for the fan's 2^{nd} rotation setting. For the 1^{nt} setting, the heat output [W] will be reduced with 24%, and for the 3^{nd} setting – increased with 26% compared to the values given in the table above.

AQUILO F2C (HEATING OR COOLING)

Trench convectors Aquilo F2C are especially designed for the in-floor mounting, and can be used for either heating or cooling. The heating or cooling element is a copper-aluminum heat exchanger, painted black, mounted inside a duct made of stainless steel in natural colour. Aquilo F2C convectors are equipped with noiseless centrifugal fans mounted inside the duct, by the exchanger, whose number depends on the exchanger's length, providing the enforced air circulation and — with it — adequately higher heating or cooling efficiency of the convector. The fans are driven with 12 V motors. From the top the convector is protected with a crosswise masking grille made of any material available in the Manufacturer's offer, to be ordered separately. The exchanger's connection to the double-pipe heating system is executed with two stub pipes with a G ½" internal thread. Obligatory electrical accessories, to be ordered separately, constitute a properly selected transformer (for surface or flush mounting), as well as a surface-mounted thermostat for the fan's rotation regulation.

technical specification

• Width: 240 mm

• Length : 600, 1000, 1400, 1800 mm

• Height: 110 mm

• Exchanger structure : aluminum finned copper pipes

• Duct material : standard version: stainless steel in natural colour

Note: for swimming pool applications special version have to be ordered!!!

• Grille material : wood (oak, beech), stainless steel

duralumin in colours of choice: natural, light brown, dark brown or black **Note**: only duralumin grilles can be used in case of cooling mode selection

• Connections : 2 x G ½" – internal thread

Operating pressure: 10 bar
Max. temperature: 110 °C
Test pressure: 13 bar



- Exchanger accessories:
 manual air vent, a 10 cm long stainless steel flexible connectors kit with a G ½" thread
- Duct accessories :

leveling bolts M8x30 mm with internal hexagon (for the duct length up to $2.5 \, \text{m} - 4 \, \text{pcs.}$, over $2.5 \, \text{m} - 6 \, \text{pcs.}$), 4 surface mounting elements with duct fixing screws, breakable pass for the hydronic heating or cooling system connection + 2 rubber passes for domestic electric circuit connection, steel metal sheet cover masking the exchanger connectors, chipboard protecting the exchanger and duct against damage or smudging during mounting, as well as protecting the duct against distortion during covering with concrete, duct drainage

• Standard electrical accessories :

1 module with centrifugal fans driven with 12 V/50 Hz motors (the number of the fans in a single module depends on the convector's length). Every single module incorporates one motor

Obligatory additional electrical accessories:

PAT transformer (~230/12 V) appropriate to the convector's - or the group of convectors – size, depending on the number of connected motors, together with a manual switch, or a room thermostat with a manual or automatic rotation switch, to regulate the convector's heating or cooling efficiency via a three-level setting of the fan's rotation (the remote-controlled thermostat available).

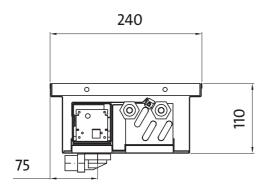
NOTE:

It is strictly forbidden to power the F2C convector directly from the $^{\sim}230$ V electric circuit. The application of an adequate PAT transformer is a must.

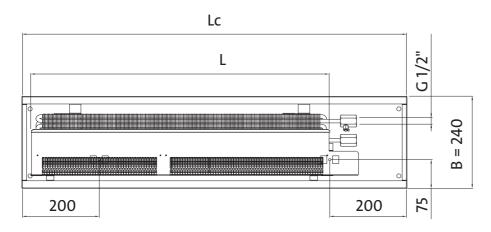
AQUILO F2C

(heating or cooling)

side view



top view



Lc - convector's overall length

L - exchanger's length
B - width

L = Lc - 280 mm

weight and water capacity

width - B	[mm]	240
height	[mm]	110
weight	[kg/m]	10.5
water capacity	[l/m]	0.3

electric power

overall length Lc	[mm]	600 - 1800
number of motors	[-]	1
electric power	[W]	11

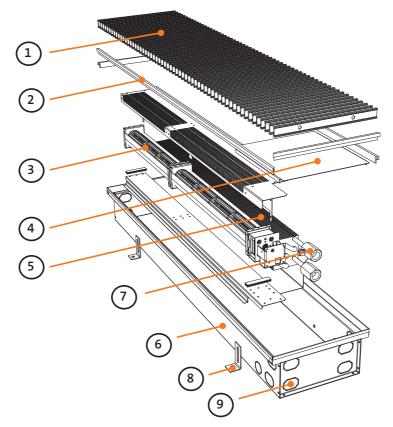
sound intensity Lp(A), as measured in the distance 1 m from the convector

overall length Lc	[mm]	600	1000	1400	1800
number of fans	[-]	1	2	3	4
fan's 3 rd rotation setting	dB(A)	27.1	28.2	29.0	29.7
fan's 2 nd rotation setting	dB(A)	25.5	26.6	27.4	28.1
fan's 1st rotation setting	dB(A)	17.0	18.1	18.9	19.6

(heating or cooling)

example of the built-in convector with the aluminum PMU grille



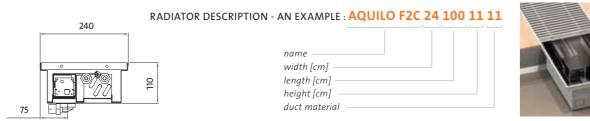


- 1 Roll-up crosswise grille (beech or oiled oak, raw or varnished, duralumin, stainless steel).
- 2 Option: L, Z or U-type finishing frame (only for PML, PMZ and PMU grilles). Not applicable for PMO grilles.
 - $\textbf{Note} \colon \textbf{U-type frame is shown in the picture}.$
- 3 Centrifugal fans' module, driven with a 12 V motor.
- 4 Metal sheet cover masking the connection to the domestic hydronic heating system.
- 5 Heat exchanger (copper pipes, aluminum fins, overall coated with black varnish).
- 6 Convector's duct (double-side galvanized, varnished metal sheet).
- 7 Air vent.
- 8 Surface mounting elements.
- 9 Passes for the hydronic heating system connection (breakable).

AQUILO F2C

(heating or cooling)

Note: do not use the lengthwise grilles with the F2C convectors!



Lc	parameters	width 240 mm, height 110mm										
overall length [mm]	$t_z/t_p/t_i$ [°C]	cooling output [W]	heat output [W]	number of motors	transformer's type	electric power [W]						
600	75/65/20 70/55/20 55/45/20 6/12/26	242	878 741 524	1		11						
1000	75/65/20 70/55/20 55/45/20 6/12/26	544	1975 1667 1178	1	DAT 01	11						
1400	75/65/20 70/55/20 55/45/20 6/12/26	846	3072 2593 1832	1	PAT-01	11						
1800	75/65/20 70/55/20 55/45/20		4169 3518 2486	1		11						

Convectors' heat output [W] in accordance with PN-EN 442 standard for parameters 75/65/20°C, 70/55/20°C and 55/45/20°C, listed for the fan's 2^{nd} rotation setting. For the 1^{nt} setting, the heat output [W] will be reduced with 17%, and for the 3^{nd} setting – increased with 8% compared to the values given in the table above.

1148

Convectors' cooling heat output [W] for parameters 6/12/26°C is listed for the fan's 2^{nd} rotation setting. For the 1st setting, the heat output [W] will be reduced with 10%, and for the 3^{nd} setting – increased with 4% compared to the values given in the table above.

All Aquilo convectors available on request.

6/12/26

AQUILO F4C (HEATING AND COOLING)

Trench convectors Aquilo F4C are especially designed for the in-floor mounting, and can be used for either heating or cooling. The heating or cooling element is a double-loop copper-aluminum heat exchanger, painted black, mounted inside a duct made of stainless steel in natural colour. Aquilo F4C convectors are equipped with noiseless centrifugal fans mounted inside the duct, by the exchanger, whose number depends on the exchanger's length, providing the enforced air circulation and — with it — adequately higher heating or cooling efficiency of the convector. The fans are driven with 12 V motors. From the top the convector is protected with a crosswise masking grille made of any material available in the Manufacturer's offer, to be ordered separately. The exchanger's connection to the quadruple-pipe heating system is executed with four stub pipes with a G ½" internal thread. Obligatory electrical accessories, to be ordered separately, constitute a properly selected transformer (for surface or flush mounting), as well as a surface-mounted thermostat for the fan's rotation regulation.

technical specification

• Width: 340 mm

• Length : 1250, 2000, 2750 mm

• Height: 140 mm

• Exchanger structure : aluminum finned copper pipes

• Duct material : standard version: stainless steel in natural colour

Note: for swimming pool applications special version have to be ordered!!!

• Grille material : only duralumin grilles can be used in the following choice of colours:

natural, light brown, dark brown or black

• Connections : 4 x G ½ " – internal thread

Operating pressure: 10 bar
 Max. temperature: 110 °C
 Test pressure: 13 bar



- Exchanger accessories : manual air vent, a 10 cm long stainless steel flexible connectors kit with a G ½" thread
- Duct accessories :

leveling bolts M8x30 mm with internal hexagon (for the duct length up to 2.5 m - 4 pcs., over 2.5 m - 6 pcs.), 4 surface mounting elements with duct fixing screws, breakable pass for the hydronic heating or cooling system connection + 2 rubber passes for domestic electric circuit connection, steel metal sheet cover masking the exchanger connectors, chipboard protecting the exchanger and duct against damage or smudging during mounting, as well as protecting the duct against distortion during covering with concrete, duct drainage

• Standard electrical accessories :

1 or 2 modules with centrifugal fans driven with 12 V/50 Hz motors (the number of the fans in a single module depends on the convector's length). Every single module incorporates one motor

• Obligatory additional electrical accessories :

PAT transformer (~230/12 V) appropriate to the convector's - or the group of convectors – size, depending on the number of connected motors, together with a manual switch, or a room thermostat with a manual or automatic rotation switch, to regulate the convector's heating or cooling efficiency via a three-level setting of the fan's rotation (the remote-controlled thermostat available).

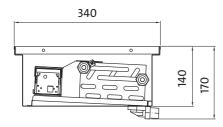
NOTE:

It is strictly forbidden to power the F4C convector directly from the $^{\sim}230$ V electric circuit. The application of an adequate PAT transformer is a must.

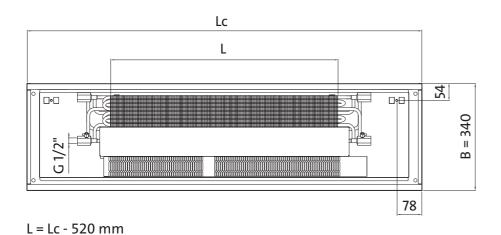
AQUILO F4C

(heating and cooling)

side view



top view



Lc - convector's overall length

L - exchanger's length
B - width

weight and water capacity

width - B	[mm]	340
height	[mm]	140
weight	[kg/m]	16.3
water capacity	[l/m]	0.4

electric power

overall length Lc	[mm]	1250	2000 - 2750
number of motors	[-]	1	2
electric power	[W]	11	22

sound intensity Lp(A), as measured in the distance 1 m from the convector

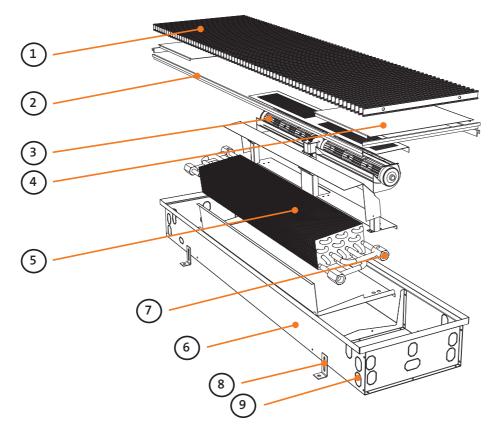
overall length Lc	[mm]	1250	2000	2750
number of fans	[-]	2	4	6
fan's 3 rd rotation setting	dB(A)	28.2	29.7	30.9
fan's 2 nd rotation setting	dB(A)	26.6	28.1	29.3
fan's 1st rotation setting	dB(A)	18.1	19.6	20.8

AQUILO F4C

(heating and cooling)

example of the built-in convector with the aluminum PMU grille



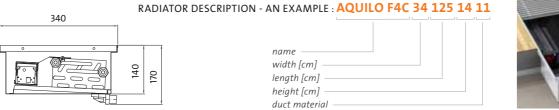


- 1 Roll-up crosswise grille (beech or oiled oak, raw or varnished, duralumin, stainless steel).
- 2 Option: L, Z or U-type finishing frame (only for PML, PMZ and PMU grilles). Not applicable for PMO grilles.
 - **Note**: U-type frame is shown in the picture.
- 3 Centrifugal fans' module, driven with a 12 V motor.
- 4 Metal sheet cover masking the connection to the domestic hydronic heating system.
- 5 Heat exchanger (copper pipes, aluminum fins, overall coated with black varnish).
- 6 Convector's duct (double-side galvanized, varnished metal sheet).
- 7 Air vent.
- 8 Surface mounting elements.
- 9 Passes for the hydronic heating system connection (breakable).

AQUILO F4C

(heating and cooling)

Note: do not use the lengthwise grilles with the F4C convectors!





Lc	parameters						
overall length [mm]	t _z /t _p /t _i [°C]	cooling output [W]	heat output [W]	number of motors	transformer's type	electric power [W]	
1250	75/65/20 70/55/20 55/45/20 6/12/26	442	1606 1355 958	1		11	
2000	75/65/20 70/55/20 55/45/20 6/12/26	887	3221 2718 1921	2	PAT-01	22	
2750	75/65/20 70/55/20 55/45/20 6/12/26	1332	4837 4082 2885	2		22	

Convectors' heat output [W] in accordance with PN-EN 442 standard for parameters 75/65/20°C, 70/55/20°C, and 55/45/20°C, listed for the fan's 2^{nd} rotation setting. For the 1^{nt} setting, the heat output [W] will be reduced with 26%, and for the 3^{nd} setting – increased with 28% compared to the values given in the table above.

Convectors' cooling heat output [W] for parameters $6/12/26^{\circ}$ C is listed for the fan's $2^{\circ d}$ rotation setting. For the $1^{\circ t}$ setting, the heat output [W] will be reduced with 20%, and for the $3^{\circ d}$ setting – increased with 24% compared to the values given in the table above.

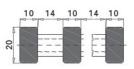
Masking grilles

description

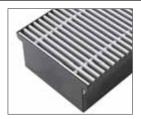


wooden, crosswise

- Beech or oak.
- Raw, oiled or varnished
- Roll-up crosswise grille with oak or beech crosspieces
- The wooden grille is supplied, as standard, in the PMO raw version, i.e. with no finishing frame
- Free flow: 58%

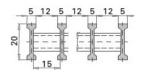






duralumin, crosswise

- Roll-up crosswise grille with eloxed duralumin crosspieces
- Available colours: natural, light brown, dark brown or black
- The grille is supplied, as standard, in the PMO raw version, i.e. with no finishing frame
- Free flow: 71%







duralumin, lengthwise

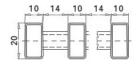
- Lengthwise grille with eloxed duralumin crosspieces
- Available colours: natural, light brown, dark brown or black
- The grille is supplied, as standard, in the PMO raw version, i.e. with no finishing frame
- Free flow: 71%





stainless steel, crosswise

- Roll-up crosswise grille with stainless steel crosspieces
- Steel variety: 1.4301
- The grille is supplied, as standard, in the PMO raw version, i.e. with no finishing frame
- Free flow: 58%







stainless steel, lengthwise

- Lengthwise grille with stainless steel crosspieces
- Steel variety: 1.4301
- The grille is supplied, as standard, in the PMO raw version, i.e. with no finishing frame
- Free flow: 58%

wooden grille

beech raw

beech varnished

oak varnished



steel grille

NOTE: Lengthwise grilles to be used only with the FMK convectors

Finishing frames

finishing frames

Masking grilles for the Aquilo trench convectors are available in versions without decorative finishing frames or with L, Z or U-type decorative finishing frames. Due to different lengths of the grille fins in the decorative finishing frame or no frame version (for the convectors of the same width), all decorative frames must be ordered with the grilles. The L, U and Z-type frames are available in the duralumin only, however the L-type frames are available in all colour variants – the same as for duralumin grilles, while the Z-type frames are only available in natural colour or light brown.

Ready floor with

the carpet flooring

Execution with no decorative frame

The application of masking grilles without a decorative frame is possible only when the trench convector has been carefully mounted, and especially carefully positioned vertically in reference to the level of the finished floor.

This execution assumes, at the same time, the perfect floor finish around the trench convector, with the slot of the same width

Execution with the U-type decorative frame

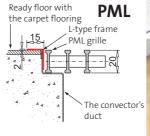
The masking grille with the U-type decorative frame optically frames the trench convector within the surrounding floor. The U-type frame covers the edge of the convector's duct, that is why it is especially recommended for situations when masking the duct's edge is preferable. The U-type frame is delivered with the masking grille in adequately trimmed segments to mount on the convector duct's edges during the installation of the grille. To mount the U-type frame, application of silicone is recommended. U-type frames are delivered only in natural colour and light brown.

Execution with the L-type decorative frame

The masking grille with the L-type decorative frame optically frames the trench convector within the surrounding floor. The L-type frame covers the contact area between the duct and the floor, that it why it is primarily used for places where the slot between the trench convector's duct and the surrounding floor is uneven. The L-type frame is supplied along with the masking grille, in adequately trimmed segments to be mounted onto the convector's duct while the grille is being positioned. To the L-type frame can be easily fixed to the floor with the double-sided self-adhesive tape placed on its bottom.

The convector's duct Ready floor with the carpet flooring The convector's duct

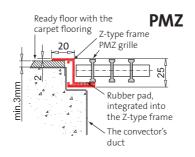
PMO





Execution with the Z-type decorative frame

The masking grille with the Z-type decorative frame optically frames the trench convector within the surrounding floor. The Z-type frame covers the contact area between the duct and the floor, as well as creates the base for positioning the masking grilles. It is mainly used for places where the convector's duct is set deeper ("sunk") in reference to the floor surface level, as well as in cases where the convector has not been evenly positioned horizontally in reference to the surrounding floor, and finally in





places where the slot between the trench convector's duct and the surrounding floor is uneven. The Z-type frame is supplied as a set along with the masking grille. Floor fixing with the silicone adhesive is recommended.

Finishing frames

finishing frames

- The L-type decorative frames are available in the same colouring as the grilles.
- U-type frames are delivered only as duralumin in natural colour and light brown.
- The Z-type decorative frames are available in the natural aluminum colouring only.
- The L, U and Z-type frames must be ordered along with the grille!
- The width of the grille without a frame (PMO) differs from the one with an L-type frame (PML), U-type frame (PMU) or Z-type frame (PMZ), for the same width of the convector! Therefore, the PMO grille will not be suitable for the PML, PMU or PMZ set, and —consequently the PML or PMU grille will not be suitable for the PMZ set!
- The width of the grilles are as follows:

PMO = B - 6 mm;

PMU = B - 8 mm;

PML = B - 12 mm;

PMZ = B - 20 mm;

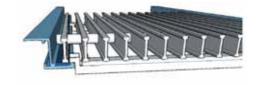
where: B – the total width of the convector.

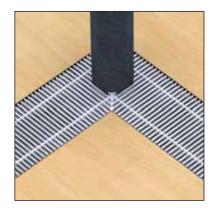
- Mounting with the Z-type frame version requires positioning the convector's duct 3-5 mm below the surface of the finished floor
- If, due to the improper mounting or the mechanical damage, the convector's duct becomes deformed, the Manufacturer shall not be held responsible for occurrence of the prospective difficulties with positioning the decorative frames or grilles.

The Z-type frame is delivered already assembled. It is recommended to fix it with silicone to the finished floor. The L-type frame is delivered disassembled, with double-side self-adhesive tape stuck on the inside. The U-type frame is delivered disassembled. If any change in the shape of the convector's duct occurs, due to incorrect mounting or mechanical damage, the Manufacturer will not bear responsibility for any potential problems with mounting of the frames.

Support for lengthwise grilles

To preserve proper functionality of the lengthwise grilles (stability and rigidity), supports are applied. They are delivered in adequate quantities, constituting an integral part of the grille. For transport and mounting, the supports are secured with plastic strips — to be cut off after the grille has been successfully mounted.







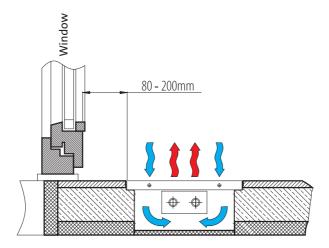


Grilles - weight [kg/m]

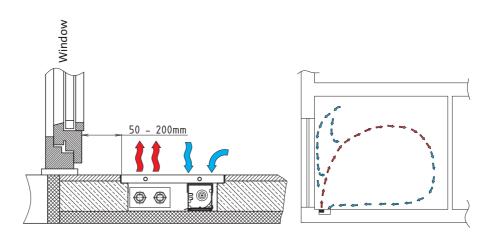
Width [mm]		18	30			24	10			26	50			29	90			34	10			42	20	
Туре	РМО	PMU	PML	PMZ	PMO	PMU	PML	PMZ	РМО	PMU	PML	PMZ												
Duralumin	1,6	1,8	1,9	2,5	2,0	2,3	2,3	2,9	2,1	2,4	2,4	3,1	3,0	3,2	3,3	3,9	3,4	3,7	3,7	4,4	4,1	4,4	4,5	5,1
Beech, oak	1,4	1,7	1,8	2,4	1,8	2,1	2,2	2,8	2,0	2,3	2,3	2,9	2,1	2,5	2,5	3,1	2,5	2,8	2,8	3,5	3,0	3,3	3,4	4,1
Stainless steel	3,7	3,9	3,9	4,4	4,8	5,0	5,0	5,5	5,1	5,3	5,4	5,9	5,7	5,9	5,9	6,6	6,6	6,8	6,9	7,5	8,0	8,3	8,4	9,0

recommended mounting procedure for trench convectors

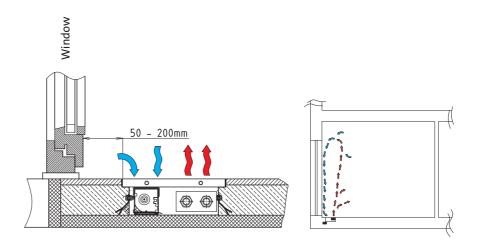
Aquilo FMK



Aquilo F1P, F2C F1T and F4C – fan on the room side (recommended)

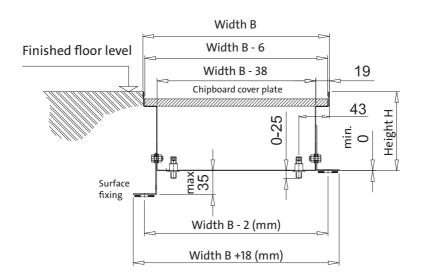


Aquilo F1T, F1P, F2C and F4C – fan on the window side (option)



mounting procedure for the convector's duct

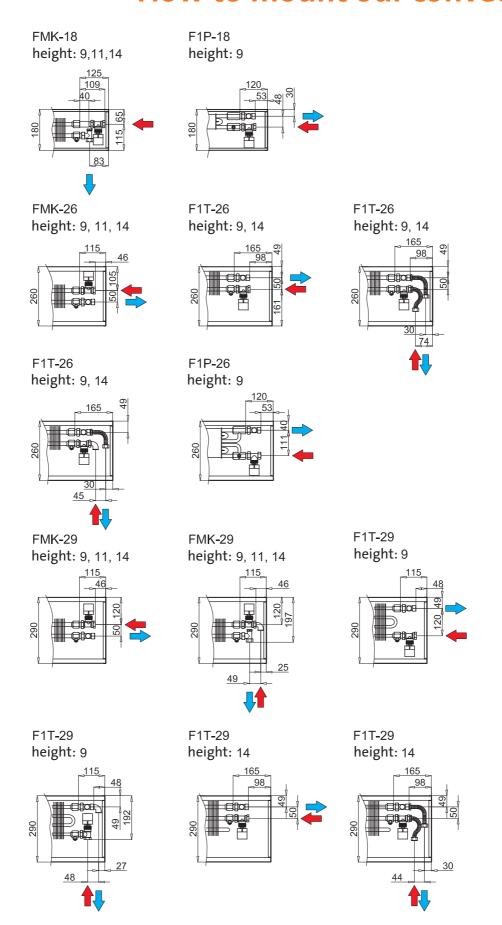
- 1. Prepare a proper place in the subfloor, of the following dimensions:
 - width of the convector's duct + min. 80 mm,
 - length of the convector's duct + min. 40 mm,
 - depth of the convector's duct + 2 ÷ 25 mm (as measured from the level of the finished floor).
- 2. Screw leveling bolts into duct's bottom openings, and attach the floor fixing grips to the duct's outside (as enclosed in the mounting kit).
- 3. Position your trench convector in the previously prepared place in the subfloor. Lay the soundproofing insulation (e.g. mineral wool, foamed polystyrene, foam) between the convector's duct and the subfloor.
- 4. Level and stabilize the trench convector's duct.
- 5. Connect the supply and return pipe of the hydronic heating system according to the technical design. For the fan version convectors (F1T, F1P, ...), perform all the necessary electric wiring. Cover the hydraulic and electric connectors with the masking plate enclosed in the mounting kit.
- 6. Proceed with the pressure test to check the tightness of the convector and the hydraulic connectors.
- 7. Cover the convector's duct with the protective chipboard, until all the construction works have been completed.
- 8. Fill the gaps between the trench convector's duct and the floor slab with concrete or low expansion mounting foam.
- 9. After the finishing works have been completed, remove the chipboard.
- 10. When the concrete compound or the foam cures successfully, clean the duct's inside and the convector itself.
- 11. Unroll the roll-up masking grille on the convector.

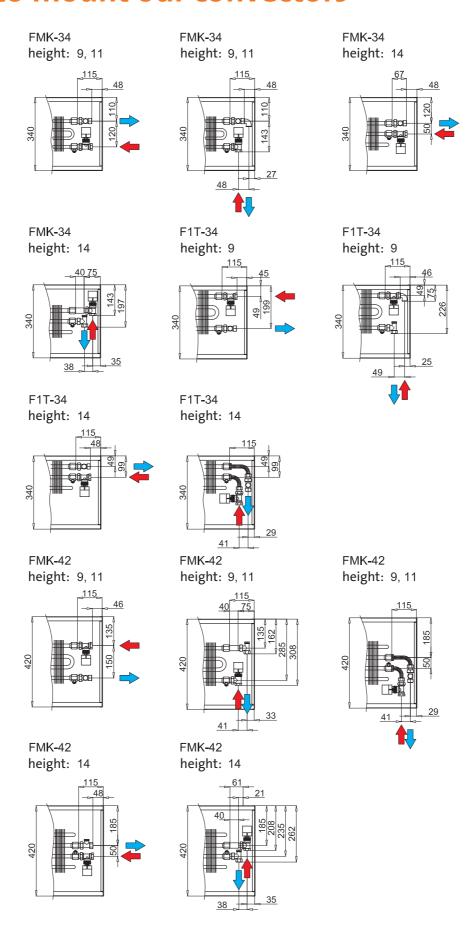


maintenance and cleaning

Before the heating season starts:

- 1. Remove the grill.
- 2. Clean the heat exchanger (coil) elements with a soft brush.
- 3. Use a vacuum cleaner to remove dust from the bottom of the casing.
- 4. Clean the remaining dirt with a wet cloth.
- 5. Put the cover grill back.

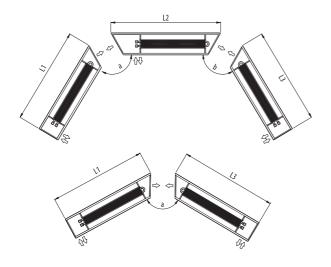


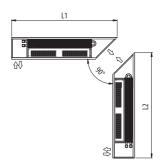


Non-standard versions

non-standard versions

The corner type of trench radiators is available at request. The duct is then manufactured, after the graphic design has been accepted by the Client.

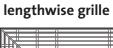


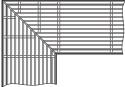


The ducts are frontally connected with 4 M6 bolts.

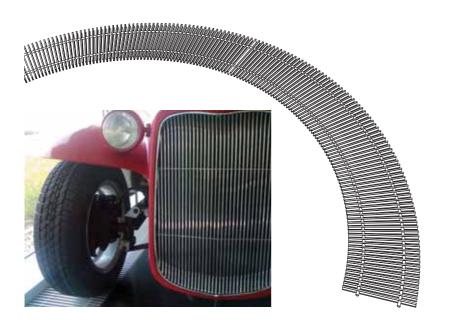
Note: no stainless steel grilles for the corner versions are available







examples of non-standard grilles





Electrical installation

note

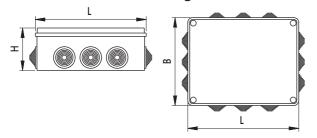
The electrical installation of Aquilo trench convectors should be carried out by a qualified electrician in accordance with current, relevant standards and regulations. The main connection to supply net can only be executed if all connections between proper electrical accessories have been successfully checked.

electrical connections for trench convectors Aguilo F1T, F1P, F2C and F4C

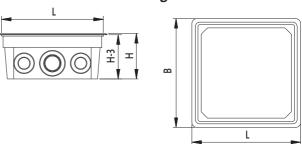
The maximal length of cables between the Aquilo F1T, F1P, F2C or F4C convectors and the PAT transformer is 10 m. In case it becomes necessary to use longer cable segments, a bigger cable diameter is required to keep the voltage drop at max. 1.0 V (recommended value is approx. 0.5 V). The transformer electrical circuit should be equipped with a D6A interrupter. The surfacemounted transformer (PAT-xx-M-01) is to be connected to the electrical circuit with a double-core 2x1.5 mm² cable, while the flush-mounted version (PAT-xx-M-02) – 3x1.5 mm² (e.g. YDY or YKY type). The safety terminal (only for the flush version) is to be found inside the transformer's case. Also inside, a pipe fuse interrupter is located, protecting the transformer's winding. The PAT transformer's connection to the thermostat equipped with a 3-level rotation switch is to be made with a 5x0.75 mm² cable. The Aquilo convector duct's cables are to be connected via the terminals in the electrical installation box (1 or 2 pcs., depending on the number of motors).

PAT transformer - dimensions

version for surface mounting



version for flush mounting

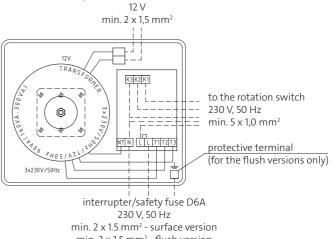


type	length L [mm]	width B [mm]	height H [mm]	weight [kg]		
PAT-01-M-01	230	185	90	2.2		
PAT-02-M-01	230	185	90	2.2		
PAT-04-M-01	230	185	90	2.9		
PAT-06-M-01	230	185	90	4.2		

type	length L [mm]	width B [mm]	height H [mm]	weight [kg]
PAT-01-M-02	230	230	84	2.8
PAT-02-M-02	170	170	71	1.7
PAT-04-M-02	230	230	84	2.7
PAT-06-M-02	230	230	84	4.0

internal schematics of a PAT transformer:

to the Aquilo convector F1T, F1P, F2C or F4C



min. 3 x 1.5 mm² - flush version

PAT transformers

proper selection of PAT transformers

The Aquilo F1T, F1P, F2C and F4C convector fan motors are powered at 12 V, and that is why the additional PAT transformers are required, together with a wall-surface regulating device, enabling a 3-level fan rotation regulation.

PAT transformers (depending on the types) can control only the specified limited number of the fans' motors, and cannot control more than they are designed for. Due to the application of motors of a different type in the fan modules currently installed, it has become possible to increase a single transformers' capacity in servicing the number of motors connected to one transformer, in comparison to the earlier Aquilo FMT and FPT versions.

PAT transformer PAT-xx-M-01 in the version for surface mounting

typo	nower	max	c. number of c	connected mo	recommended cable for the convector's	control device		
type	power	F1T	F1P	F2C	F4C	connection	control device	
PAT-01-M-01	45 W	4	4	4	4	2 x 1.5 mm ²	PSP-01	
PAT-02-M-01	90 W	8	8	8	8	2 x 1.5 mm ²	PPT-02 PER-05	
PAT-04-M-01	160 W	15	15	15	15	2 x 1.5 mm ²	PER-06 PER-07	
PAT-06-M-01	300 W	24	24	24	24	2 x 2.5 mm ²	PER-07 PER-08	

PAT transformer PAT-xx-M-02 in the version for flush mounting

tuna	newer	max	k. number of o	connected mo	recommended cable for the convector's	control device	
type	power	F1T	F1P	F2C	F4C	connection	control device
PAT-01-M-02	45 W	4	4	4	4	2 x 1.5 mm ²	PSP-01
PAT-02-M-02	90 W	8	8	8	8	2 x 1.5 mm ²	PPT-02 PER-05
PAT-04-M-02	160 W	15	15	15	15	2 x 1.5 mm ²	PER-06 PER-07
PAT-06-M-02	300 W	24	24	24	24	2 x 2.5 mm ²	PER-08

trench convectors' heat output regulation

Heat output can be controlled either on the side of the heating medium which is water, or air (in fan versions only). The water control is performed via a thermostatic valve + head set, and optionally via an actuator supported thermostatic valve. Heat output control for air (in case of Aquilo F1T, F1P, F2C and F4C convectors) will be performed by the fans' rotations setting. Fan operation can be controlled manually by the User, or automatically via a thermostatic controller.

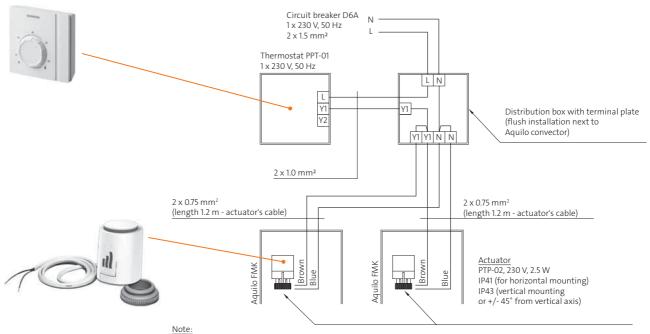
trench convectors' heat output regulation – optional accessories

	catalogue number	description						
1. Trench convectors' heat output regulation for water (Aquilo FMK)								
1.1	PTH-01	Thermostatic head with a capillary pipe						
1.2	PPT-01	Room thermostat						
1.3	PTP-02	Thermoelectric head (actuator)						
2. Trench convectors	' heat output regulation	for air (Aquilo F1T, F1P, F2C and F4C)						
2.1	PSP-01	Fan rotation manual switch						
2.2	PPT-02	Room thermostat with a manual fan rotation switch						
2.3	PER-05/PER-07	Room thermostat with an automatic fan rotation switch						
2.4	PER-06/PER-08	Room thermostat with an automatic fan rotation switch and weekly programming						

PAT transformer is necessary for the 3-level rotation regulation. The transformer's type depends on the overall number of fan motors controlled with a single control device (PSP-01, PPT-02, PER-05, PER-06, PER-07, PER-08).

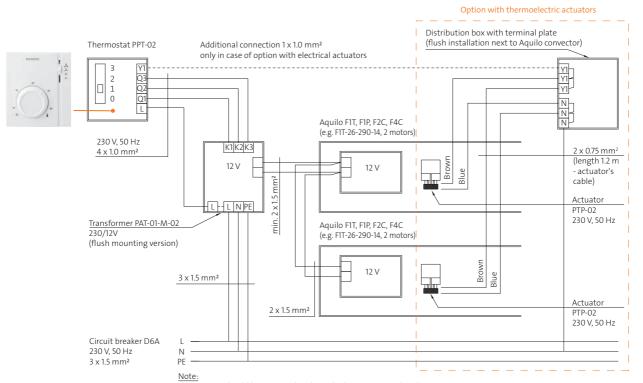
Wiring schemes (examples)

Aquilo FMK convectors, a room thermostat with thermoelectric head (actuator)



When mounting the actuator directly at the convector's duct, the residual current circuit breaker is necessary. One PPT-01 thermostat can support max. 24 electric actuators.

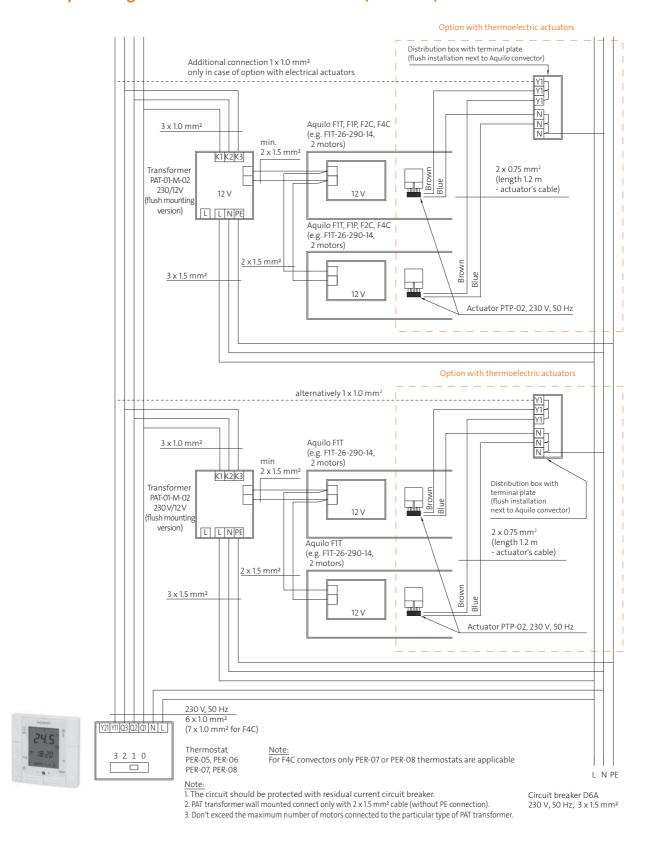
Aquilo F1T, F1P or Aquilo F2C, F4C convectors, room thermostat PPT-02 with manual 3-level fan rotation setting, PAT transformer, available option: regulation via thermoelectric heads (actuators)



- 1. The circuit should be protected with residual current circuit breaker.
- $2.\ PAT\ transformer\ wall\ mounted\ connect\ only\ with\ 2\ x\ 1.5\ mm^{2}\ cable\ (without\ PE\ connection)$
- 3. Don't exceed the maximum number of motors connected to the particular type of PAT transformer.

Wiring schemes (examples)

Aquilo F1T, F1P or Aquilo F2C, F4C convectors, a room thermostat with an automatic 3-level fan rotation setting, PAT transformers connected in parallel, available option: regulation via thermoelectric heads (actuators)



Wiring schemes (examples)

The duct of the convector in the swimming pool version is made of corrosion-resistant material (stainless steel plate).

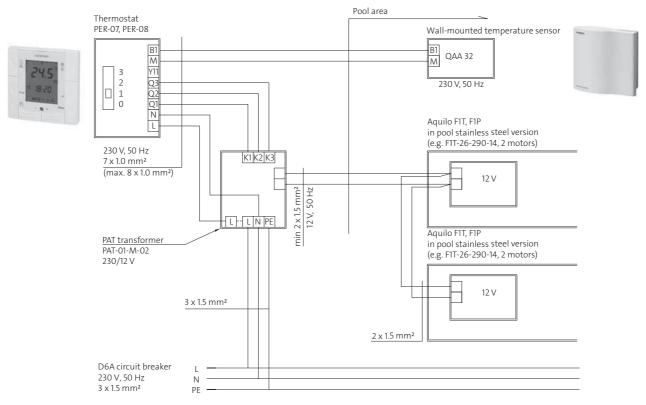
All connections in the duct are sealed with sanitary silicone sealant. There are drainage connections in the duct bottom.

Other components are made of corrosion-resistant material (levelling bolts, rivets, etc.).

Note: For safety reasons, fan motors are supplied with 12 V.

Only duralumin grilles are recommended for the swimming pool version.

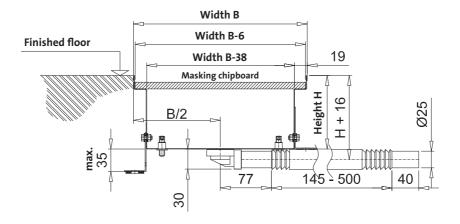
wiring in pool areas



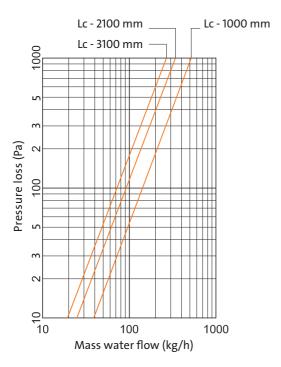
Note:

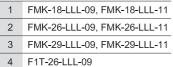
- 1. The circuit should be protected with residual current circuit breaker.
- 2. The surface-mounted version of the PAT transformer should be connected to the mains with a 2x1.5 mm2 cable (no PE wire).
- 3. Do not exceed the max. permissible number of motors connected to a single PAT transformer.

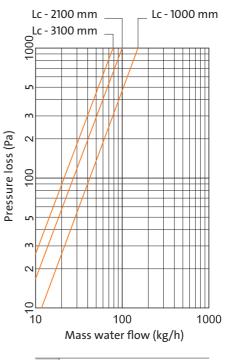
duct's drainage



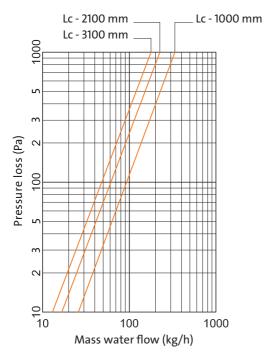
Hydraulic characteristics



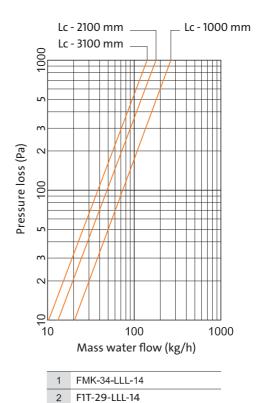




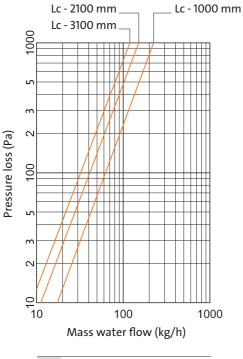
1	FMK-34-LLL-09, FMK-34-LLL-11
2	F1T-29-LLL-09

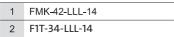


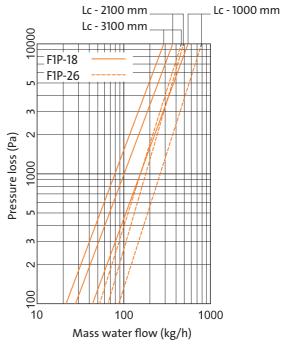
1	FMK-42-LLL-09, FMK-42-LLL-11
<u> </u>	, , , , , , , , , , , , , , , , , , ,
_2	F1T-34-LLL-09
3	FMK-18-LLL-14, FMK-29-LLL-14
4	FMK-26-LLL-14, F1T-26-LLL-14



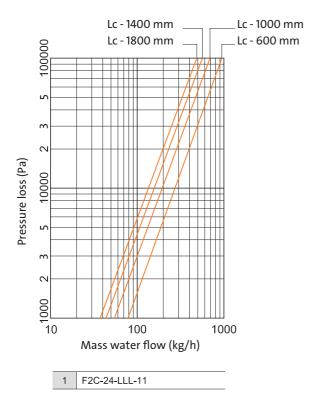
Hydraulic characteristics

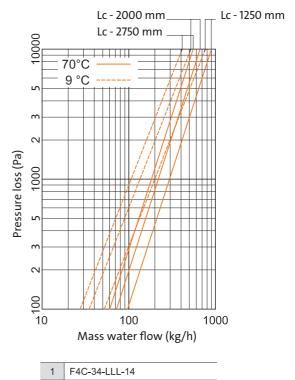






1	F1P-18-LLL-09
2	F1P-26-LLL-09





Conversion table

	water tem- perature																
perature [°C]	[°C]	35	40	45	50	55	60	65	70	75	80	85		retu	rn wat	er tempera	nture [°C]
	15	0.78	0.88	0.98	1.08	1.17	1.26	1.35	1.43	1.52	1.61	1.69		0.52	0.46	15	
90	20	0.63	0.73	0.83	0.93	1.02	1.11	1.19	1.28	1.36	1.45	1.53		0.42	0.36	20	45
	24	0.51	0.62	0.72	0.81	0.90	0.99	1.08	1.16	1.24	1.32	1.40		0.33	0.28	24	
	15	0.73	0.83	0.93	1.02	1.11	1.19	1.28	1.36	1.45	1.53		0.62	0.57	0.51	15	
85	20	0.59	0.69	0.78	0.87	0.96	1.05	1.13	1.21	1.29	1.37		0.52	0.46	0.40	20	50
	24	0.47	0.58	0.67	0.76	0.85	0.93	1.01	1.09	1.17	1.25		0.44	0.38	0.32	24	
	15	0.69	0.78	0.87	0.96	1.05	1.13	1.21	1.29	1.37		0.73	0.67	0.61	0.56	15	
80	20	0.55	0.64	0.73	0.82	0.90	0.99	1.07	1.14	1.22		0.62	0.57	0.51	0.44	20	55
	24	0.44	0.54	0.63	0.71	0.79	0.87	0.95	1.03	1.10		0.54	0.48	0.42	0.35	24	
	15	0.64	0.73	0.82	0.90	0.99	1.07	1.14	1.22		0.84	0.78	0.72	0.66	0.59	15	
75	20	0.51	0.60	0.69	0.77	0.85	0.92	1.00	1.07		0.73	0.67	0.61	0.55	0.48	20	60
	24	0.40	0.50	0.58	0.66	0.74	0.82	0.89	0.96		0.64	0.59	0.53	0.46	0.39	24	
	15	0.60	0.69	0.77	0.85	0.92	1.00	1.07		0.95	0.89	0.83	0.77	0.70	0.63	15	
70	20	0.47	0.56	0.64	0.71	0.79	0.86	0.93		0.84	0.78	0.72	0.66	0.59	0.52	20	65
	24	0.37	0.46	0.54	0.61	0.68	0.76	0.83		0.75	0.69	0.63	0.57	0.50	0.42	24	
	15	0.56	0.64	0.71	0.79	0.86	0.93		1.06	1.00	0.94	0.88	0.81	0.74	0.67	15	
65	20	0.43	0.51	0.59	0.66	0.73	0.80		0.95	0.89	0.83	0.77	0.70	0.63	0.55	20	70
	24	0.33	0.41	0.49	0.56	0.63	0.70		0.86	0.80	0.74	0.68	0.61	0.54	0.46	24	
	15	0.51	0.59	0.66	0.73	0.80		1.17	1.11	1.05	0.99	0.92	0.86	0.78	0.71	15	
60	20	0.39	0.47	0.54	0.60	0.67		1.06	1.00	0.94	0.88	0.81	0.74	0.67	0.59	20	75
	24	0.30	0.37	0.44	0.51	0.57		0.97	0.91	0.85	0.79	0.72	0.65	0.58	0.49	24	
	15	0.47	0.54	0.60	0.67		1.28	1.22	1.16	1.10	1.04	0.97	0.90	0.83	0.76	15	
55	20	0.35	0.42	0.49	0.55		1.17	1.11	1.05	0.99	0.92	0.86	0.78	0.71	0.62	20	80
	24	0.27	0.33	0.40	0.46		1.08	1.02	0.96	0.90	0.83	0.77	0.69	0.61	0.52	24	
	15	0.42	0.49	0.55		1.40	1.34	1.28	1.21	1.15	1.08	1.01	0.94	0.87	0.79	15	
50	20	0.31	0.37	0.43		1.28	1.22	1.16	1.10	1.04	0.97	0.90	0.83	0.75	0.66	20	85
	24	0.23	0.29	0.35		1.19	1.13	1.07	1.01	0.95	0.88	0.81	0.73	0.66	0.56	24	
	15	0.37	0.43		1.51	1.45	1.39	1.33	1.26	1.19	1.13	1.06	0.98	0.91	0.82	15	
45	20	0.27	0.33		1.40	1.34	1.28	1.21	1.15	1.08	1.01	0.94	0.87	0.78	0.69	20	90
	24	0.19	0.25		1.30	1.25	1.19	1.12	1.06	0.99	0.92	0.85	0.77	0.68	0.59	24	
return wa	ater tempe	erature	[°C]		85	80	75	70	65	60	55	50	45	40	35	air tem- perature	supply water tem-
Aquilo F1T, F1P, F2C, F4C trench convectors, fan version n = 1.1									[°C]	perature [°C]							

Example: the FMK-26-100-11 convector, heat output at $75/65/20^{\circ}$ C: $Q_N = 266$ W, supply temperature: 55° C, return temperature: 45°C, air temperature: 20°C, heat transfer coefficient K1 = 0.49 Calculated heat output: $Q = Q_N \times K1 = 266 \text{ W} \times 0.49 = 130 \text{ W}$

Accessories

	de	scription	order code
	DN15 thermostatic valve — NF sl PN10 / 110 °C Straight version DN15 PTV-01 Angle version DN15 PTV-02	hortened version:	AZA3PTV01 AZA3PTV02
	Valve setting 1 2 3	4 5 N	
	k _v [m³/h] 0.10 0.20 0.31	0.45 0.69 0.89	
Comm.	total cut-off	1 1,5 2 2,5 3 3,5 4 k _{vs}	AZA3PRSO1 AZA3PRSO2
	k _v [m³/h] 0.2 0.4 0.5 0	0.65 1.0 1.3 1.7 1.9 2.1 2.3 2.5	
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	PTH-01 thermostatic valve with Temperature regulation control Capillary pipe's length Anti-freezing protection	a capillary pipe: 8-28 °C 2 m 8 °C	AZA3PTH01
SIEMENS M M M M M M M M M M M M M	PPT-01 room thermostat: Operating voltage Required temperature setting range Terminal load IP protection rating Colour Width x height x depth Note: the thermostat should be positioned exposed to direct sun radiation or other local		AZA3PPT01
	PTP-02 actuator for thermostat Operating voltage Cable length Power load Starting current (transitory) Connecting cable IP protection rating Thread connector	ic valve: 230 V / 50 Hz no-current shut-off version 1.2 m 2.5 W 250 mA (230 V / 50 Hz) 2 x 0.75 mm² IP 41 (horizontal mounting) IP 43 (mounting: vertical and ± 45° from the vertical axis) M30 x 1.5	FAW3ANCSCNN54P00
SIEMENS	PSP-01 manual 3-level rotation	switch:	
	Operating voltage Number of rotation settings Terminal load IP protection rating Colour Width x height x depth	230 V / 50 Hz off + 3 0.2-6 (2) A IP 30 white RAL 9010 96.4 x 113.1 x 42 mm	AZA3PSP01
	PPT-02 room thermostat with a	3-level rotation switch:	
SCENICES S.	Operating voltage Required temperature setting range Number of rotation settings Terminal load IP protection rating Colour Width x height x depth Note: the thermostat should be position exposed to direct sun radiation or other	230 V / 50 Hz 8 - 30 °C off + 3 0.2-6 (2) A IP 30 white RAL 9010 96.4 x 113.1 x 42 mm ed approx. 1.5 m above the floor level, and not local heat or cold source.	AZA3PPT02
	exposed to direct sun radiation or other	local heat or cold source.	

Accessories

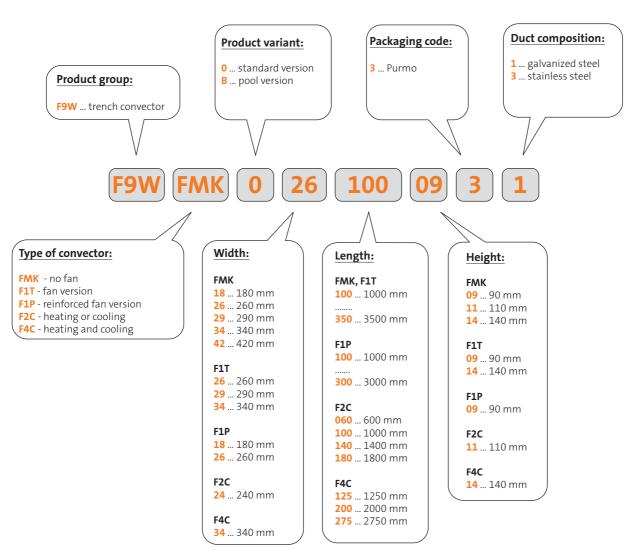
	de	scription	order code
	PER-05 room thermostat with auto	matic rotation switch	
Z4.5	- control of heating or cooling - available option: remote control Operating voltage Power load Control output load IP protection rating Required temperature setting range Fan rotation regulation Width x height x depth Note: the thermostat should be position exposed to direct sun radiation or other Note: mounting in the flush box PER-06-	230 V / 50 Hz max 8 W 230 V / 50 Hz, max 4 (2) A IP 30 5 - 40 °C manual (0,1,2,3) / automatic 86 x 86 x 60 mm ned approx. 1.5 m above the floor level, and not ocal heat or cold source.	AZA3PER05
		matic rotation switch and weekly pro-	
	gramming:		
NHMENS Q	 control of heating or cooling available option: remote cont 	rol	
18:20	Operating voltage Power load Control output load IP protection rating Required temperature setting range Fan rotation regulation Width x height x depth	230 V / 50 Hz max 8 W 230 V / 50 Hz, max 4 (2) A IP 30 5 - 40 °C manual (0,1,2,3) / automatic 86 x 86 x 60 mm	AZA3PER06
	Note : the thermostat should be position exposed to direct sun radiation or other Note : mounting in the flush box PER-06-		
ATTO A A A	PER-07 room thermostat with autor - control of heating and cooling - available option: connecting e Operating voltage Power load Control output load		AZA3PER07
	IP protection rating Required temperature setting range Fan rotation regulation Width x height x depth	IP 30 5 - 40 °C manual (0,1,2,3) / automatic 86 x 86 x 46 mm	
	exposed to direct sun radiation or other	ned approx. 1.5 m above the floor level, and not ocal heat or cold source. IK or a round flush box (for CEE connectors).	
	PER-08 room thermostat with auto gramming	matic rotation switch and weekly pro-	
2451 g	 control of heating and cooling available option: connecting e available option: remote cont 		
0 18:20 auto-aut	Operating voltage Power load Control output load IP protection rating Required temperature setting range Fan rotation regulation Width x height x depth	230 V / 50 Hz max 8 W 230 V / 50 Hz, max 4 (2) A IP 30 5 - 40 °C manual (0,1,2,3) / automatic 86 x 86 x 46 mm	AZA3PERO8
	exposed to direct sun radiation or other	ned approx. 1.5 m above the floor level, and not ocal heat or cold source. IK or a round flush box (for CEE connectors).	

Accessories

	des	cription	order code
	PER-06-IK flush box for PER-05 and PER-06.		AZA3PERO6IK
4 7 CO O A TO STATE OF THE PARTY OF THE PART	PER-05-DO remote control for PER-05, PER-06 and PER-08.		AZA3PER05DO
	QAA-32 wall-mounted tempera Temperature measuring range Measuring accuracy at 25 °C Time constant Electrical connections IP protection rating Width x height x depth See p. 40 for a sample wiring diagram	ture sensor 0 - 40 °C ±0.3K 6 min IP30 97 x 100x36 mm	AZA3QAA32
	QAH-11 clip-on temperature sen element for the equipment with Temperature measuring range Measuring accuracy at 25 °C Time constant	AZA3QAH11	
	PAT transformer ~230/12 V 50 I version for surface mounting PAT-01-M-01 PAT-02-M-01 PAT-04-M-01 PAT-06-M-01 version for flush mounting PAT-01-M-02 PAT-02-M-02 PAT-04-M-02 PAT-04-M-02 PAT-06-M-02	power [W] 45 90 160 300 power [W] 45 90 160 300	AZA3PAT01M01 AZA3PAT02M01 AZA3PAT04M01 AZA3PAT06M01 AZA3PAT01M02 AZA3PAT02M02 AZA3PAT04M02 AZA3PAT06M02

Order codes

convectors



Example of an order code for an **Aquilo** convector:

standard version

- product group: trench convector
- type of convector: FMK
- product variant: **standard version**
- width: 260 mm
- length: 1000 mm
- height: 90 mm
- packaging code: Purmo
- duct structure: galvanized steel

example of an order code: F9WFMK0261000931

pool version

- product group: trench convector
- type of convector: FMK
- product variant: pool version
- width: 260 mm
- length: 1000 mm
- height: 90 mm
- packaging code: Purmo
- duct structure: stainless steel

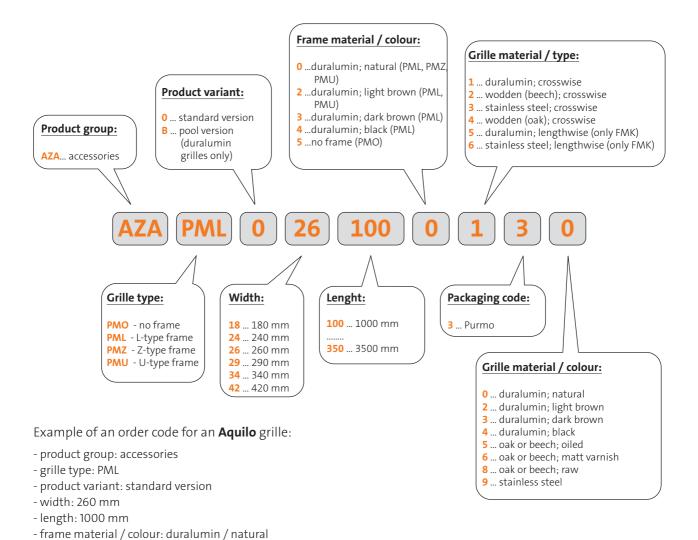
example of an order code: F9WFMKB261000933

Note:

All Aquilo convectors for pool applications must be ordered in special execution versions. This applies to special execution of a duct in stainless steel, as well as other accessories of trench convectors. When describing the type of convector and grille in the pool version, please add the letter "B" after the type symbol. Eg. FMKB, F1TB, F1PB or PMOB, PMLB, PMUB, PMZB. Non-standard versions are available on request only, for execution on the basis of design documentation (drawings) approved by the Client.

Order codes

grilles



example of an order code - AZAPML0261000130

- grille material / type: duralumin / crosswise

- grille material / colour: duralumin / natural

- packaging code: Purmo

The moisture content for beech or raw oak Aquilo convector grilles is approx. 10%. To enable the Clients colouring of their own choice, the grilles are not sold protected by preliminary varnishing.

However, while stored or after mounting, raw wood grilles can naturally lengthen even with 2-3 mm per each meter of the grille's length, due to the natural process of moisture absorption from the ambient air. To avoid the adverse effects of this natural process, the grilles need to be protected against moisture. Painting with oil or varnishing eliminates the pos-

sibility of the negative effects of swelling or shrinking of the wooden grilles. In case grilles become moist, they should be varnished only after they become entirely dry and return to their required length, appropriate to the duct's dimensions.

In places where intense mechanical load on the grilles might occur (car dealers, gyms), the duralumin or stainless steel grilles are recommended.

Recommended grille execution for pool versions: duralumin.

Terms of warranty

1. AQUILO trench convectors are marketed and made available pursuant to the Regulation (EU) of the European Parliament and according to the Construction Products Regulation of the European Council No. 305/2011 laying down harmonized conditions for the marketing of construction products.



- 2. RETTIG HEATING Sp. z o.o. located in Rybnik, Przemysłowa Street (hereinafter referred to as the Guarantor) hereby extends, in the territory of the European Union, a 10-year warranty (from the date of purchase) for AQUILO trench convectors installed in hydronic central heating systems. The warranty applies to the trench of the heater, exchanger and grille. For other components and accessories (fans, valves, heads, transformers and controllers) a 2-year warranty is given.
 Note! Controller programming is not covered by the warranty.
- 3. The warranty applies to convectors connected to closed-loop water central heating systems with diaphragm expansion vessels, with local vents (no central venting system is allowed), supplied by a heat exchanger transfer station, boiler or heat pump, made up of carbon steel, cooper or plastic tubes, with anti-diffusion barrier and installed in residential, office, service and other areas with no corrosive action of substances contained in air, and free from permanent or occasional moisture. The exception is trench convectors for use in swimming pool areas (fresh water only), for which the Guarantor also gives the warranty as in par. 2. Trench convectors can be installed in small open systems up to 25 kW, provided that approved corrosion inhibitors are used with such systems. During the term of the warranty, the convectors and their components, in which manufacturing defects are found and reported within max. 1 month from finding, will be replaced with new ones, free from defects or repaired.
- 4. The warranty to be valid requires:
 - a proof of purchase invoice;
 - heater installation in water central heating system according to the national technical regulations and standards referred to:
 - having the trench convectors with fans installed in accordance with wiring diagrams by qualified workmen (with a relevant electrical license).
- 5. Operating pressure in the central heating system with AQUILO trench convectors may not exceed 10 bar and the maximum operating temperature 110°C. In high buildings, the system shall be divided into sections. The system shall be tested for tightness with test pressure which is 2 bar higher than the operating pressure, not lower, however, than 4 bar. The maximum test pressure for tightness test is 12 bar.
- 6. The warranty shall not apply to convectors:
 - installed in central heating systems to be connected to high temperature heat system with a hydro-elevator or pump mixing loop;
 - installed in swimming pool areas (except for swimming pool heater version for fresh water pool systems), car wash facilities, laundries, butcheries, public toilets, bathrooms and other areas with damaging action of corrosive substances contained in air and permanent or occasional moisture;
 - installed in a central heating system to be permanently connected to water supply system without protective equipment provided at the connection point to prevent from return flows, so called anti-contamination equipment;
 - installed in a central heating system to be emptied of water more frequently and for longer periods than stated in the essential operating requirements;
 - installed in steam systems;
 - installed in a central heating system in which the maximum levels of critical water quality indices will be exceeded:
 - the total content of chloride and sulphide ions may not exceed 150 mg/l (for cooper tubing max. 50 mg/l);
 - oxygen content may not exceed 0.1 mg/l;
 - water pH should be within the range 8.0 9.5;
 - general water hardness max. 4.0 mval/l.



Terms of warranty

- 7. **The warranty shall not apply to convectors damage** resulting from misuse, storage, transport and use other than intended. This applies, in particular, to convectors:
 - stored in open air before installation;
 - · with mechanical damage;
 - · contaminated inside with damaging solids or fluids;
 - deformed by too high test pressure or static pressure in the system;
 - · deformed as a result of system freezing.

The warranty shall not cover electrical equipment damage due to faulty wiring.

- 8. The convectors shall be installed with mounting boards (included in the delivery), both while pouring concrete into the space between the trench and floor and while spreading the floor finish. The mounting board shall be installed for repair works to avoid ingress of dust and damage of the convector components. To avoid excessive noise from underneath the convector, insulate the space with sound-proofing materials, such as mineral wool, low pressure fitting foam.
- 9. It is prohibited to drain the system of water completely and partially and to leave it in such condition. This also applies to new systems subjected to tightness tests. If it is required to empty the system, e.g. for repair, remove water only from that part of the system where it is necessary. After completion of the work, the emptied system should be refilled with water immediately. The amount of water used for filling and replenishing the central heating systems should be controlled, e.g. with a water meter.
- 10. The product may not be repaired or modified by the Buyer or any third parties without the Guarantor's consent, otherwise the warranty will be void.
- 11. In case of defects found during the warranty period, complaint procedure shall be started, by notifying the Seller with a special complaint form, giving accurate description of the defect found and all details required in the form. The Seller shall accept the complaint and send it to the Guarantor with registered mail, fax or e-mail, within 24 hours from the date of receipt. Forms with missing details, preventing the claim to be processed, will be returned by the Guarantor to complete the missing data. The form shall be appended with an invoice or its photocopy and the number of electrical license of the person responsible for electrical connection (this applies to convectors with fans). In special cases, the Guarantor may request to add photographs showing the claimed product to be added to the complaint form. The Guarantor shall reply to the complaint within 14 days from receipt, starting from the date of receiving a complete complaint form.
- 12. While processing the complaint, the Guarantor shall inspect the claimed product either at the installation place or in other location requested by the Guarantor. For complaints involving mechanical damage, keep the original packaging in which the heater was delivered. For accepted complaints, the Guarantor shall, within 14 days from acceptance, repair or replace free of charge the parts of the product witch are found defective due to faulty workmanship or material defects. In exceptional cases (e.g. if the product should be imported from abroad for replacement), the Guarantor reserves the right to extend the processing time of an accepted complaint above the 14-day period, against prior written notice to the Client. For defects not affecting heater function, the Guarantor may also propose a relevant discount to the price. In case of complaints for products which are no longer in production, the Guarantor will offer an alternative product with corresponding specifications or propose to refund its cost at the value as of the date of purchase.
- 13. The Guarantor reserves the right to process the complaint at its discretion.
- 14. The warranty period shall be extended by the duration of the repair, starting from the date the product is delivered to the Guarantor until the day or repair, and to a replaced heater full warranty period is applied.
- 15. The Guarantor reserves the right to modify its products without prior notice, provided that the modifications not affect the criteria for selection of convectors.
- 16. These Terms of Warranty shall neither exclude, limit or suspend Buyer's rights resulting from non-compliance of the product with the contract.
- 17. These Terms of Warranty are valid since 25.12.2014.

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